Modular Type Regulator Series AR

| Regulator Series AR | Model | Port size | Accessory |
|--|----------|---------------|-------------------------------------|
| | AR10 | M5 x 0.8 | |
| | AR20 | 1/8, 1/4 | |
| | AR25 | 1/4, 3/8 | |
| AR40-04 We we have up | AR30 | 1/4, 3/8 | |
| | AR40 | 1/4, 3/8, 1/2 | |
| | AR40-06 | 3/4 | Bracket |
| | AR50 | 3/4, 1 | Square embedded type |
| Pages 36 through 40 | AR60 | 1 | pressure gauge (except for AR10) |
| Regulator with back flow mechanism Series AR⊡K | AR20K | 1/8, 1/4 | Round pressure gauge |
| | AR25K | 1/4, 3/8 | Panel mount |
| | AR30K | 1/4, 3/8 | |
| Carlier and Carlie | AR40K | 1/4, 3/8, 1/2 | |
| | AR40K-06 | 3/4 | |
| | AR50K | 3/4, 1 | |
| Pages 43 through 48 | AR60K | 1 | |

Regulator **AR10** to 60

| | | | | | | Ho | w t | o 0 | rde | r | | | | | | |
|--|---|--|--------------------------|-----------|-------|-----------|----------------------|---|--|---|---|---|---------------------------------|-----------------------|-----------------------------|---|
| | | AR 30 |)-F0 | 3 | BE | Η | 1N | D ptio | onal s | speci | ficat | ions | | | | |
| ac under the same | | Regulator | | | | | Sy | mbol | | | | | ription | | | Applicable model |
| | | - | | | | | 1 | Note 2) | 0.02 t | o 0.2N | /IPa se | etting | | | | AR10 to 60 |
| | | Body size | | | | | N | | | elievin | | | | | | AR10 to 60 |
| | 10 20 2 | 25 30 40 50 60 | | | | | R | | | | | ght to l | eft | | | AR10 to 60 |
| | | | | | | | Y | | | rd har | | | | | | AR10 to 60 |
| AR20 | Inr | ead type • | | | | | | | | | | | | | ts (PSI, °F) | AR10 to 60 |
| | Nil N F | etric thread (M5) Rc NPT G | Port size | | | ي Acce | Note Note Note | e 1) This (Th e 2) The reg e 3) For | s produo e SI uni only di ulator. I | t is for t type is fference t does n | oversea provide from the not restr | as use of ed for us ne stand ict the s | nly acc se in Ja lard spe | ording to th pan.) | e new Meas is the adjust | phanumeric order. urement Law. ing spring for the |
| | Symbol Po | | dy size | | 5 | Symbo | 1 | | | | Des | scriptio | n | | | Applicable model |
| | Symbol siz | 10 20 20 | 30 40 50 | 60 | | Nil | · | | | | | | | | | |
| APAD-04 Press 19-1 Bank Battin Color | M5 M | - | | _ | | B | 10 | /ith bra | ockot | | | | | | | AR10 to 60 |
| | 01 1/3 02 1/4 | - | • • - | _ | | E | _ | | | hoddor | | roceur | | o (with limi | t indicator) | AR20 to 60 |
| | 02 1/3 | | \bullet \bullet $-$ | _ | | <u> </u> | | | | | | | 0 0 | | , | AR10 |
| | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | | | | G | | | | | 0 0 | | | it indicate | л) | |
| | 06 3/4 | | _ • • | _ | | | | | | | 0 0 | | limit ir | ndicator) | | AR20 to 60 |
| AR40 | 10 1 | | • | • | | Н | | /ith set | , | | | , | | | | AR10 to 40 ime of shipment |
| JIS symbol | Acces | sory/Optiona | I specificati | on co | ombi | natio | ons | \sim | : Com : Varie | bination s depei | nding o | ble on the n | | △ : Ava | | ot available with NPT thread |
| | | | _ | Symbol | В | E | G | Н | 1 | N | R | Y | Z | | - | 0 AR50 to 60 |
| | | Optional specification | | _ | D | | - | п | | - | | - | | - | | |
| L i | .≝ ⊢ | ith bracket (with | , | В | | 0 | O | | 0 | 0 | 0 | 0 | \triangle | 0 | 0 | 0 |
| | | uare embedded typ | | E | 0 | | | 0 | 0 | 0 | 0 | 0 | _ | | 0 | 0 |
| Made to | 8 R | ound pressure ga | • | G | 0 | - | | 0 | 0 | 0 | 0 | 0 | Δ | 0 | O | 0 |
| Order Page 41 | A M | ith set nut (for pa | anel mount) | н | | 0 | 0 | | 0 | 0 | 0 | 0 | Δ | 0 | 0 | |
| - Ago II | <u>ຍ</u> 0. | 02 to 0.2MPa sett | ing | -1 | O | 0 | O | 0 | | 0 | 0 | 0 | Δ | Ô | 0 | 0 |
| | cations 0 | on-relieving type | | _N | O | 0 | O | \odot | O | | \odot | O | Δ | O | O | O |
| | Optional ecificatio | ow direction: Rig | ht to left | –R | O | 0 | \odot | \odot | O | \odot | | \odot | Δ | \odot | O | O |
| | | pward handle | | -Y | 0 | 0 | O | 0 | 0 | 0 | 0 | | Δ | O | 0 | O |
| | s N In | ame plate and pro imperial units (P | essure gauge ′SI, °F) | -Z | Δ | Δ | Δ | Δ | Δ | Δ | Δ | Δ | | Δ | Δ | |
| andard specificat | | · · · · · · · · · · · · · · · · | - / / | 1 | 1 | | | | | | | | ľ | | | |
| Model | | AR10 | AR20 | A | R25 | | AR3 | 0 | ļ | AR40 | | AR40 |)-06 | AF | R50 | AR60 |
| Port sizes | | M5 x 0.8 | 1/8, 1/4 | 1/4 | , 3/8 | | 1/4, 3 | 8/8 | 1/4, | 3/8, 1 | 1/2 | 3/- | 4 | 3/4 | 1, 1 | 1 |

Sta

| Model | AR10 | AR20 | AR25 | AR30 | AR40 | AR40-06 | AR50 | AR60 | |
|---|---|--|----------------|--------------------------------|------------------|----------------|----------------|----------------|--|
| Port sizes | M5 x 0.8 | M5 x 0.8 1/8, 1/4 1/4, 3/8 1/4, 3/8 1/4, 3/8, 1/2 3/4 3/4, 1 | | | | | | | |
| Fluid | | | | Air | | | | | |
| Proof pressure | | | | 1.5MPa | | | | | |
| Maximum operating pressure | | | | 1.0MPa | | | | | |
| Set pressure range | 0.05 to 0.7MPa 0.05 to 0.85MPa | | | | | | | | |
| Pressure gauge port size Note 1) | Rc 1/16 Note 2) | Rc, NPT, G 1/8 | Rc, NPT, G 1/8 | Rc, NPT, G 1/8 | Rc, NPT, G 1/4 | Rc, NPT, G 1/4 | Rc, NPT, G 1/4 | Rc, NPT, G 1/4 | |
| Relief pressure | | Set pressure | e + 0.05MPa N | ^{ote 3)} [at relief f | low rate of 0.11 | _/min (ANR)] | | | |
| Ambient and fluid temperature | | | –5 to 6 | 0°C (with no fr | eezing) | | | | |
| Construction | Relieving type | | | | | | | | |
| Weight (kg) | 0.06 0.26 0.21 0.29 0.44 0.47 1.17 1.22 | | | | | | | 1.22 | |
| Note 1) Pressure gauge connection threads are not required for regulator with a square embedded type pressure gauge (AR20 to AR60). Note 2) Use a bushing (part no: 131368) when connecting the R 1/8 pressure gauge to the R 1/16 gauge port. Note 3) Except for AR10. | | | | | | | | | |

Accessory part no.

| | | Applicable model | AR10 | AR20 | AR25 | AR30 | AR40 | AR40-06 | AR50 | AR60 |
|--------------------------|--|--|---|---------------------|-------------|---|---|---------------------|--------------------|------------|
| Accessory | 1 | | | | | | | | | |
| Bracket assembly Note 1) | | AR10P-270AS | AR20P-270AS | AR25P-270AS | AR30P-270AS | AR40P-270AS | AR40P-270AS | AR50P-270AS Note 5) | AR50P-270AS Note 5 | |
| Set nut | Set nut | | AR10P-260S | AR20P-260S | AR25P-260S | AR30P-260S | AR40P-260S | AR40P-260S | Note 6) | Note 6) |
| | 1MDo | Round | G27-10-R1 | G36-10-□01 | G36-10-□01 | G36-10-□01 | G46-10-□02 | G46-10-□02 | G46-10-□02 | G46-10-□02 |
| Pressure | | | — | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS |
| gauge | 0.2MPa | Round | G27-10-R1 Note 3) | G36-2-□01 | G36-2-□01 | G36-2-□01 | G46-2-□02 | G46-2-□02 | G46-2-□02 | G46-2-□02 |
| GC3-2AS GC3-2 | | | | | | GC3-2AS | GC3-2AS | GC3-2AS | GC3-2AS | GC3-2AS |
| | 2) □ in pa thread. | bly includes a bracket a art numbers for a round No indication is necess | pressure gauge ind ary for R; however, | indicate N for NPT. | nnection | Note 3) For 1.0MPa Note 4) Includes or Note 5) Assembly i | ne O-ring and 2 mo ncludes a bracket a | and 2 mounting scr | | |

□ In part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Contact P/A regarding the connection thread NPT and pressure gauge supply for PSI unit specifications.

Note 4) includes one O-ring and 2 mounting screws. Note 5) Assembly includes a bracket and 2 mounting screws. Note 6) Contact P/A regarding the set nuts for AR50 and AR60.

AR10 to 60

▲ Specific Product Precautions

Be sure to read before handling. Refer to pages 75 through 78 for safety

instructions and F.R.L. unit precautions.

Mounting & Adjustment

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the knob excessively can cause damage to the internal parts.
- 2. The pressure gauge included with regulators for 0.02 to 0.2MPa setting is for up to 0.2MPa use only. Exceeding 0.2MPa of pressure can damage the gauge.

Nevertheless, the gauge for the AR10 regulator with 0.02 to 0.2MPa setting is for up to 1.0MPa use.

 Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

∆Caution

1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



- A knob cover is available to prevent careless operation of the knob. Refer to Features 1 for details.
- 3. Contact P/A when using the regulator between a solenoid valve and an actuator.



Flow Characteristics (Representative values)









Condition: Inlet pressure 0.7MPa



2000

3000

5000

4000

0

1000





AR10 to 60

Construction



AR20, 25



AR30, 40



AR50, 60



Parts list

| Nia | Decemination | | Note | | |
|-----|--------------|---------------|------------------|-------------------|-----------------|
| No. | Description | AR10, 20 | AR25 to 40 (-60) | AR50, 60 | Note |
| 1 | Body | Zinc die-cast | Alumin | um die-cast | Platinum silver |
| 2 | Bonnet | Polya | acetal | Aluminum die-cast | Black |

Replacement parts

| No. | Description Materials | | | Part no. | | | | | | | | | |
|------|---|--------------------------------|-------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--|--|--|
| INO. | Description | Materials | AR10 | AR20 | AR25 | AR30 | AR40 | AR40-06 | AR50 | AR60 | | | |
| 3 | | Stainless steel Brass, HNBR | | AR20P-090AS | AR25P-090AS | AR30P-090AS | AR40P-090AS | AR40P-090AS | AR50P-090AS | AR60P-090AS | | | |
| 4 | Diaphragm assembly | Weatherability NBR | AR10P-150AS Note) | AR20P-150AS | AR25P-150AS | AR30P-150AS | AR40P-150AS | AR40P-150AS | AR50P-150AS | AR50P-150AS | | | |
| 5 | Valve guide assembly | POM | 131329 | AR20P-050AS | AR25P-050AS | AR30P-050AS | AR40P-050AS | AR40P-050AS | AR50P-050AS | AR60P-050AS | | | |
| | A Nata AB10 is a pictor and gradiest (KSVR 12) two accombly | | | | | | | | | | | | |

Note) AR10 is a piston and gasket (KSYP-13) type assembly.

Regulator AR10 to 60

Dimensions

AR10 to 40





Plate thickness AR10 to AR30: Max. 3.5 AR40: Max. 5



| | | 01 | | | | | | | | | Acc | essory | specifica | Standard specification | | | | | | | | |
|---------|---------------|-----|----------|----------|------|--------|---------|---------|----|----|--------|---------|-----------|------------------------|-----|------|-------|-------|---|--|--|--|
| Model | Port sizes | Sta | indard s | pecifica | lion | With p | ressure | gauge | | | Bracke | t mount | ing size | | | | Panel | mount | | | | |
| | | Α | С | В | D | Е | F | G | J | К | L | М | Ν | Р | Q | S | Т | U | V | | | |
| AR10 | M5 x 0.8 | 25 | 11 | 58 | 25 | 26 | - | 0 | 25 | 28 | 30 | 4.5 | 6.5 | 40 | 2 | 18 | 18.5 | - | | | | |
| AR20 | 1/8, 1/4 | 40 | 26.5 | 94 | 57 | 65 | 29.5 | 2 Note) | 30 | 34 | 44 | 5.4 | 15.4 | 55 | 2.3 | 25 | 28.5 | 14 | 6 | | | |
| AR25 | 1/4, 3/8 | 53 | 28 | 101 | 55 | 64 | 28.5 | 0 | 30 | 34 | 44 | 5.4 | 15.4 | 55 | 2.3 | 26 | 32.5 | 16 | 6 | | | |
| AR30 | 1/4, 3/8 | 53 | 31 | 116 | 59 | 66 | 30.5 | 3.5 | 41 | 40 | 46 | 6.5 | 8 | 53 | 2.3 | 31 | 38.5 | 19 | 7 | | | |
| AR40 | 1/4, 3/8, 1/2 | 70 | 36 | 128 | 68 | 74 | 35 | 3.5 | 50 | 54 | 54 | 8.5 | 10.5 | 70 | 2.3 | 35.5 | 42.5 | 21 | 7 | | | |
| AR40-06 | 3/4 | 75 | 36 | 129 | 68 | 74 | 35 | 3 | 50 | 54 | 56 | 8.5 | 10.5 | 70 | 2.3 | 37 | 42.5 | 21 | 7 | | | |
| AR50 | 3/4, 1 | 90 | 43 | 169 | 87 | 84 | 44.5 | 3.3 | 70 | 66 | 65.8 | 11 | 13 | 90 | 3.2 | — | _ | Ι | | | | |
| AR60 | 1 | 95 | 46 | 176 | 87 | 84 | 44.5 | 3.3 | 70 | 66 | 65.8 | 11 | 13 | 90 | 3.2 | | _ | _ | | | | |

Note) For AR20 only, the position of the pressure gauge is above the center of the piping.

Regulator AR20 to 60 Made to Order Specifications

Contact P/A for detailed dimensions, specifications, and lead times.

Made to Order

(1) Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) regions.

Specifications

| Pa | rt no. | -X430 | -X440 | | |
|-----------|------------------|-----------------|--------------------|--|--|
| Environn | nent | Low temperature | High temperature | | |
| Ambient | temperature | –30 to 60°C | −5 to 80°C | | |
| Fluid tem | nperature | −5 to 60°C | (with no freezing) | | |
| | Rubber parts | Special NBR | FPM | | |
| Material | Main metal parts | Metal (Die-ca | st aluminum) | | |

Applicable models

| Model | AR25 | AR30 | AR40 | AR40-06 | AR50 | AR60 |
|-----------|----------|----------|---------------|---------|--------|------|
| Port size | 1/4, 3/8 | 1/4, 3/8 | 1/4, 3/8, 1/2 | 3/4 | 3/4, 1 | 1 |



This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 5) Consult P/A for detailed dimensions and available attachments and options. Note 6) Comes with T type handle.

2 High Pressure

Strong materials are used in the manufacturing of air filters intended for high pressure operation. Also construction modification allows a wider regulating pressure range.

Specifications

| Part no. | -X425 |
|-------------------------------|-------------------------------|
| Proof pressure | 3.0MPa |
| Maximum operating pressure | 2.0MPa |
| Set pressure range | 0.1 to 1.6MPa |
| Ambient and fluid temperature | -5 to 60°C (with no freezing) |



Applicable models

| Model | AR20 | AR25 | AR30 | AR40 | AR40-06 | AR50 | AR60 |
|-----------|----------|----------|----------|---------------|---------|--------|------|
| Port size | 1/8, 1/4 | 1/4, 3/8 | 1/4, 3/8 | 1/4, 3/8, 1/2 | 3/4 | 3/4, 1 | 1 |



When more than one specification is required, indicate in ascending alphanumeric order.

Note 3) For thread type NPT.

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Regulator AR20(K) to AR60(K) Made to Order Specifications



Contact P/A for detailed dimensions, specifications, and lead times.

③ With Digital Pressure Switch

Digital pressure switch (ISE30-____L) is supplied loose for mounting on pressure gauge connection port.

Specifications

| Part nun | nber suffix | -X465 | | | | | |
|--------------------|----------------------------------|--|--|--|--|--|--|
| | Model | ISE30-□□-□L | | | | | |
| Dressure | Set pressure range (MPa) | –0.1 to 1 | | | | | |
| Pressure switch | Set and display resolution (MPa) | 0.001 | | | | | |
| | Power supply voltage | 12 to 24 VDC \pm 10%, Ripple (p-p) 10% or less (with power supply polarity protection) | | | | | |
| | Power consumption | 45 mA or less (70 mA or less for current output) | | | | | |

* Pressure gauge port size: 1/8

Applicable models

| Model | AR20(K) | AR25(K) | AR30(K) | AR40(K) | AR40(K)-06 | AR50(K) | AR60(K) |
|------------|----------|----------|----------|---------------|------------|---------|---------|
| Port sizes | 1/8, 1/4 | 1/4, 3/8 | 1/4, 3/8 | 1/4, 3/8, 1/2 | 3/4 | 3/4, 1 | 1 |



| | | AR | 3 | 0 | K- | F | Hc 0 | | o Ord 3 - 1 | | X465 A | | |
|----|---------------------------------------|---|------|-----------------------------|--------|--------|---------|----------|----------------|------------------|--|----------------|---|
| | ulato Bo 25 3 k flo I Wit | or ody s 30 40 w me thout bac | size | nism nechanis echanis | mm | | | <u> </u> | | Wi (Se Not | th digital pressure switch eries ISE30) Note 4) e 4) Digital pressure switch is not assembled and are supplied loose at the time of shipment. e 5) Consult P/A for detailed dimensions and available attachments and options. e 6) Refer to P/A catalog CAT.ES100-42 for detailed specifications and instructions of digital pressure switch. | | h specifications Output specification NPN output PNP output 1 to 5V output 4 to 20mA outpu |
| | | L | F | | G F | Port s | size • | , | | Symbol | Description | | Applicable model |
| | Port | | | Body | / size | | | 1 | | 1 Note 2) | olog to olgini a cotting | | AR20(K) to 60(K) |
| | size | 20 | 25 | 30 | 40 | 50 | 60 | 1 | | N | Non-relieving type | | AR20(K) to 60(K) |
| 01 | 1/8 | • | | _ | _ | _ | _ | 1 | | R Y | Flow direction: Right to left Upward handle | | AR20(K) to 60(K) AR20(K) to 60(K) |
| 02 | 1/4 | | | | | | | 1 | | - | Name plate and pressure gauge in imperial u | inite (DSI_°E) | |
| 03 | 3/8 | - | | | | | | 1 | | | | (, , | . , . , |
| 03 | 3/8 1/2 | | - | - | | _ | | - | | | ore than one specification is required, meric order. | inulcate In a | iscending |
| | - | | | | - | _ | - | - | 💭 | | ne only difference from the standard s | pecification | s is the adjusting |
| 06 | 3/4 | _ | — | - | • | • | - | - | 6 | sp | pring for the regulator. It does not restri | ct the settin | g of 0.2MPa or more |
| 10 | <u> </u> | | | <u> </u> | | | | J | •Optior | ΄ ΤΙ La | or thread type NPT. his product is for overseas use only acc aw. (The SI unit type is provided for use | | ne new Measuremer |

| - 6 | | | | | | | | | | | | |
|-----|---|--------------------------------|------------------|--|--|--|--|--|--|--|--|--|
| | Symbol | Description | Applicable model | | | | | | | | | |
| | Nil | — | — | | | | | | | | | |
| | В | With bracket | AR20(K) to 60(K) | | | | | | | | | |
| | Н | With set nut (for panel mount) | AR20(K) to 40(K) | | | | | | | | | |
| (| Note 1) Optional parts are not assembled and are supplied loose at the time of shipment. | | | | | | | | | | | |

Regulator: Modular Type with Back flow Mechanism **AR20K to 60K**

How to Order Regulator with a built-in mechanism that AR30 K-F03 BE-1N ensures a quick release of the outlet air pressure (built-in check valve with back Regulator • **Optional specifications** flow mechanism). Body size Symbol Description Applicable model 1 Note 2) 0.02 to 0.2MPa setting AR20K to 60K 20 25 30 40 50 60 Ν Non-relieving AR20K to 60K R Flow direction: Right to left AR20K to 60K With back flow mechanism Upward handle AR20K to 60K Note) AR10 comes with a back flow mechanism Name plate and pressure as a standard feature. AR20K to 60K Z Note 3 gauge in imperial units If the set pressure is below 0.15MPa, back (PSI, °F) flow may not occur. When a backflow mechanism is required with a set pressure * When more than one specification is required, indicate in alphanumeric order. of less than 0.15MPa, contact P/A. Note 2) The only difference from the standard specifications is the adjusting spring for AR40K AR20K Thread type the regulator. It does not restrict the setting of 0.2MPa or more. Nil Rc Port size Example 1) Note 3) For NPT thread type. NPT Ν When the pressure in the rear and Body size This product is for overseas use only according to the new Measurement Law. Port Symbol the front of the cylinder differs: F G size 40 20 30 50 60 25 (The SI unit type is provided for use in Example 2) 01 1/8 • Circuit diagram Japan.) When the air supply is cut off and 1/4 • • • • 02 Accessories Note 1) releasing the inlet pressure to the ٠ • 03 3/8 • atmosphere, the residual pressure • Description 1/2 Symbol Applicable model 04 release of the outlet side can be • • 06 3/4 Nil ensured for a safety purpose. 10 1 • • AR20K to 60K в With bracket **Circuit diagram** With square embedded type pressure gauge (with limit indicator) Symbol Ε AR20K to 60K With round pressure gauge G AR20K to 60K (with limit indicator) н With set nut (for panel mount) AR20K to 40K Note 1) Optional parts are not assembled and are supplied loose at the time of shipment (except for option E).

Standard specifications

| Model | AR20K | AR25K | AR30K | AR40K | AR40K-06 | AR50K | AR60K | | | | | |
|---|----------------------|-----------------|-----------------|-----------------------|-------------------|-----------------------|----------------|--|--|--|--|--|
| Port sizes | 1/8, 1/4 | 1/4, 3/8 | 1/4, 3/8 | 1/4, 3/8, 1/2 | 3/4 | 3/4, 1 | 1 | | | | | |
| Fluid | | | • | Air | - | | • | | | | | |
| Proof pressure | | 1.5MPa | | | | | | | | | | |
| Maximum operating pressure | | 1.0MPa | | | | | | | | | | |
| Set pressure range Note 1) | | 0.05 to 0.85MPa | | | | | | | | | | |
| Pressure gauge port size Note 2) | Rc, NPT, G 1/8 | Rc, NPT, G 1/8 | Rc, NPT, G 1/8 | Rc, NPT, G 1/4 | Rc, NPT, G 1/4 | Rc, NPT, G 1/4 | Rc, NPT, G 1/4 | | | | | |
| Relief pressure | | Set pr | essure + 0.05MF | Pa [at relief flow | rate of 0.1L/min | (ANR)] | | | | | | |
| Ambient and fluid temperature | | | −5° to | 60°C (with no fre | eezing) | | | | | | | |
| Construction | | | | Relieving type | | | | | | | | |
| Weight (kg) | 0.26 | 0.21 | 0.30 | 0.45 | 0.48 | 1.17 | 1.22 | | | | | |
| AB10 comes with a back flow mechanism a | s a standard feature | | Not | a 1) Set the inlet or | essure 0.05MPa.or | higher than the set r | ressure | | | | | |

* AR10 comes with a back flow mechanism as a standard feature.

Note 1) Set the inlet pressure 0.05MPa or higher than the set pressure. Note 2) Pressure gauge connection threads are not required for regulators with a

Accessory part no.

Note 2) Pressure gauge connection threads are not required for regulators with a square embedded type pressure gauge (AR20K to AR60K).

| Accessory Applicable model | | AR20K | AR20K AR25K AR30K AR40K AF | | AR40K-06 | AR50K | AR60K | | |
|----------------------------|----------|---------------------------------|----------------------------|---|------------|---------------------|---------------------|------------|------------|
| Bracket assembly Note 1) | | | AR20P-270AS | 20P-270AS AR25P-270AS AR30P-270AS AR40P-270AS AR40P-270AS | | AR50P-270AS Note 3) | AR50P-270AS Note 3) | | |
| Set nut | | AR20P-260S | AR25P-260S | AR30P-260S | AR40P-260S | AR40P-260S | Note 5) | Note 5) | |
| | 1.0MPa | Round | G36-10-□01 | G36-10-□01 | G36-10-□01 | G46-10-□02 | G46-10-□02 | G46-10-□02 | G46-10-□02 |
| Pressure | 1.0MPa | Square Note 4) embedded type | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS | GC3-10AS |
| gauge | 0.2MPa | Round | G36-2-□01 | G36-2-□01 | G36-2-□01 | G46-2-□02 | G46-2-□02 | G46-2-□02 | G46-2-□02 |
| 0. | 0.2IVIFa | Square Note 4) embedded type | GC3-2AS | GC3-2AS | GC3-2AS | GC3-2AS | GC3-2AS | GC3-2AS | GC3-2AS |

Note 1) Assembly includes a bracket and set nuts.

Note 2)
in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R: however, indicate N for NPT.

Contact P/A regarding the connection thread NPT and pressure gauge supply for PSI unit specifications.

Note 3) Assembly includes a bracket and 2 mounting screws.

Note 4) Includes one O-ring and 2 mounting screws.

Note 5) Contact P/A regarding the set nut for AR50K and 60K.

Regulator with Back Flow Mechanism **AR20K to 60K**

A-A

Figure 1

Normal

Figure 2 Back flow

> 1 1

Inlet pressure Pressure in

1

(IN) diaphragm chamber

(IN) diaphragm chamber

(2)

Operating Principle









When the inlet pressure (P1) is higher than the regulating pressure, the check valve 2 closes and operates as a normal regulator (Figure 1).

When the inlet pressure (P1) is shut off and released, the check valve 2 opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber (1) and the force generated by the pressure regulator spring 3 lifts the diaphragm. Valve 4 opens through the stem, and the outlet pressure is released to the inlet side (Figure 3).

| ▲ Specific Product Precautions |
|---|
| Be sure to read before handling. Refer to pages 75 through 78 for safety instructions and F.R.L. unit precau- tions. |
| Mounting & Adjustment |

A Warning

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- 2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

∠\Caution

1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.



- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- · Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- 2. A knob cover is available to prevent careless operation of the knob. Refer to Features 1 for details.

Maintenance

AWarning

1. When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically.

Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

AR20K to 60K



3000

00^L

1000

2000

Flow rate L/min (ANR)



0.15

0,0.2 0.3

0.4

0.5 0.6 0.7

Inlet pressure MPa

0.8 0.9

AR20K to 60K

Construction

AR20K to 60K







Parts list

| No | Description | | Nete | | | | |
|-----|-------------|---------------|--------|--------------------|-----------------|------|--|
| No. | | Description | AR20K | AR25K to 40K (-06) | AR50K, 60K | Note | |
| 1 | Body | Zinc die-cast | Alumin | um die-cast | Platinum silver | | |
| 2 | Bonnet | Polya | acetal | Aluminum die-cast | Black | | |

Replacement parts

| No. | Description | Material | | | | Part no. | _ | | | | | |
|---------------|--------------------------------|--------------------------------|--------------------|--------------|--------------|--------------|--------------|--------------|--------------|--|--|--|
| NO. | Description | Material | AR20K | AR25K | AR30K | AR40K | AR40K-06 | AR50K | AR60K | | | |
| 3 | Valve assembly | Stainless steel Brass, HNBR | AR20P-090AS | AR25P-090AS | AR30P-090AS | AR40P-090AS | AR40P-090AS | AR50P-090AS | AR60P-090AS | | | |
| 4 | Diaphragm assembly | Weatherability NBR | AR20P-150AS | AR25P-150AS | AR30P-150AS | AR40P-150AS | AR40P-150AS | AR50P-150AS | AR50P-150AS | | | |
| 5 | Valve guide assembly | POM | AR20P-050AS | AR25P-050AS | AR30P-050AS | AR40P-050AS | AR40P-050AS | AR50P-050AS | AR60P-050AS | | | |
| 6 | Check valve assembly Note) | _ | AR20KP-020AS | AR20KP-020AS | AR20KP-020AS | AR20KP-020AS | AR20KP-020AS | AR20KP-020AS | AR20KP-020AS | | | |
| \mathcal{L} | Note) Check valve construction | n includes a ch | eck valve cover an | d 2 screws. | | | | | | | | |

Regulator with Back Flow Mechanism **AR20K to 60K**

Dimensions

AR20K to 40K



AR50K, 60K

J



| | | Standard specification | | Accessory specification | | | | | | | | | | | | | | | |
|----------|---------------|------------------------|-----|-------------------------|----|----|---------------------|---------|----|-----------------------|------|-----|------|----|-----|-------------|------|----|---|
| Model | Port size | ze | | | | | With pressure gauge | | | Bracket mounting size | | | | | | Panel mount | | | |
| | | Α | В | С | D | E | F | G | J | Κ | L | М | Ν | Ρ | Q | S | Т | U | V |
| AR20K | 1/8, 1/4 | 40 | 94 | 26.5 | 57 | 65 | 29.5 | 2 Note) | 30 | 34 | 44 | 5.4 | 15.4 | 55 | 2.3 | 25 | 28.5 | 14 | 6 |
| AR25K | 1/4, 3/8 | 53 | 101 | 28 | 55 | 64 | 28.5 | 0 | 30 | 34 | 44 | 5.4 | 15.4 | 55 | 2.3 | 26 | 32.5 | 16 | 6 |
| AR30K | 1/4, 3/8 | 53 | 116 | 31 | 59 | 66 | 30.5 | 3.5 | 41 | 40 | 46 | 6.5 | 8 | 53 | 2.3 | 31 | 38.5 | 19 | 7 |
| AR40K | 1/4, 3/8, 1/2 | 70 | 128 | 36 | 68 | 74 | 35 | 3.5 | 50 | 54 | 54 | 8.5 | 10.5 | 70 | 2.3 | 35.5 | 42.5 | 21 | 7 |
| AR40K-06 | 3/4 | 75 | 129 | 36 | 68 | 74 | 35 | 3 | 50 | 54 | 56 | 8.5 | 10.5 | 70 | 2.3 | 37 | 42.5 | 21 | 7 |
| AR50K | 3/4, 1 | 90 | 169 | 43 | 87 | 84 | 44.5 | 3.3 | 70 | 66 | 65.8 | 11 | 13 | 90 | 3.2 | — | | — | — |
| AR60K | 1 | 95 | 176 | 46 | 87 | 84 | 44.5 | 3.3 | 70 | 66 | 65.8 | 11 | 13 | 90 | 3.2 | | _ | _ | |

Note) For AR20K only, the position of the pressure gauge is above the center of the piping.